

FASTENER & TOOLING SELECTION

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
A	D	Z	05	08	BA		
Rivet Material	Head Style	Rivet Type	Nominal Hole Ø	Grip Range	Surface Finish		
A luminum S teel B rass (F) Stainless	D ome C 'sunk L ow Profile T russ U ndersized	B ulb Type S hank Type	(03) 3/32" (04) 1/8" (05) 5/32" (06) 3/16" (08) 1/4"	See Specification Sheet for ZipRiv™ or ZipSho™ Pages 3,4, or 5	P lain B lack A nodize B lack Z inc T in		

Step 1 - Determine Rivet Type and Rivet Material Preference.

Step 2 - Determine the Closest Nominal Rivet Diameter via your Hole Size. Then record the Actual Hole Diameter in the box to the right.

Step 3 - Determine Rivet Grip Range via Total Grip Thickness. Record the Actual Total Grip Thickness of your assembly to the right.

Step 4 - Determine the Rivet Part Number by using the Chart Above and the tables on spec sheet pages for ZipRiv and ZipSho (page 3,4 & 5) then record it to the right.

Step 5 - Determine Proper Mandrel Size by referencing the actual hole diameter to the chart on page 8. Record the mandrel part# to the right.

Step 6 - Determine Proper Spring Size by referencing the chart on Page 9. Record the Spring Part# to the right.

Step 7 - Depending on the type of clinch you prefer, Choose the proper Nose Jaw on page 10. If you are not sure, choose standard, flat. Record the Nose Jaw Part# to the right.

Actual Hole Ø

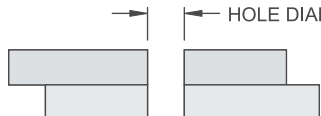
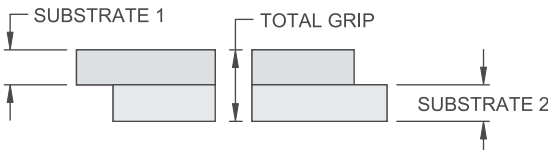

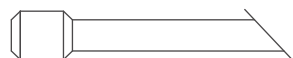

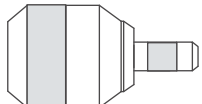
Actual Grip

Rivet Part#

Mandrel Part#

Spring Part#

Spring Part#

*Please consult R&R Rivet for all applications